

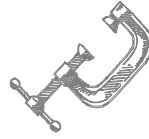
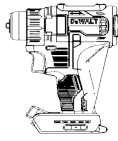
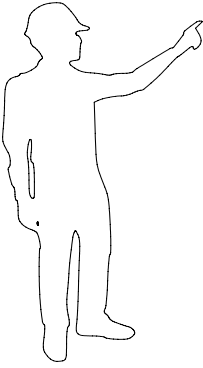


EUROLINE

W I N D O W S

*The Art and Practice  
of Fenestration*

**LIFT & SLIDE ASSEMBLY  
INSTRUCTIONS**

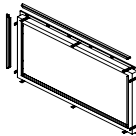
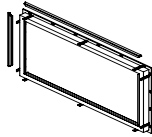


**TOOLS:**

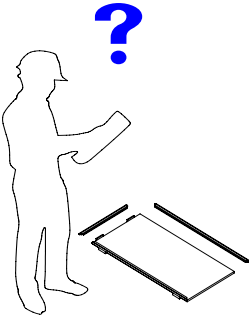
Drill/Screw gun  
Clamp (optional)

**MATERIAL:**

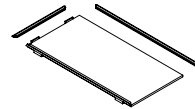
4.5" Screws supplied by  
EuroLine Windows



Minimum 2 people required for installations



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WINDOWS



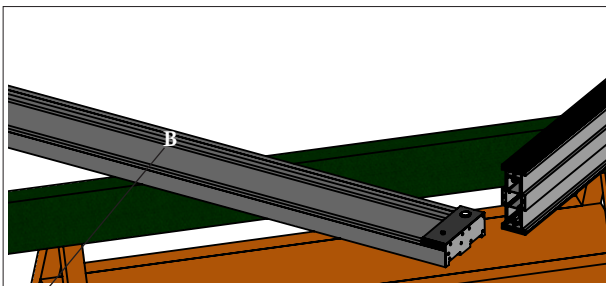
Contact Euroline Windows if feeling unsure

# ASSEMBLY INSTRUCTIONS

**1. Identify the side of the profiles that will face the inside of the house (interior side)**

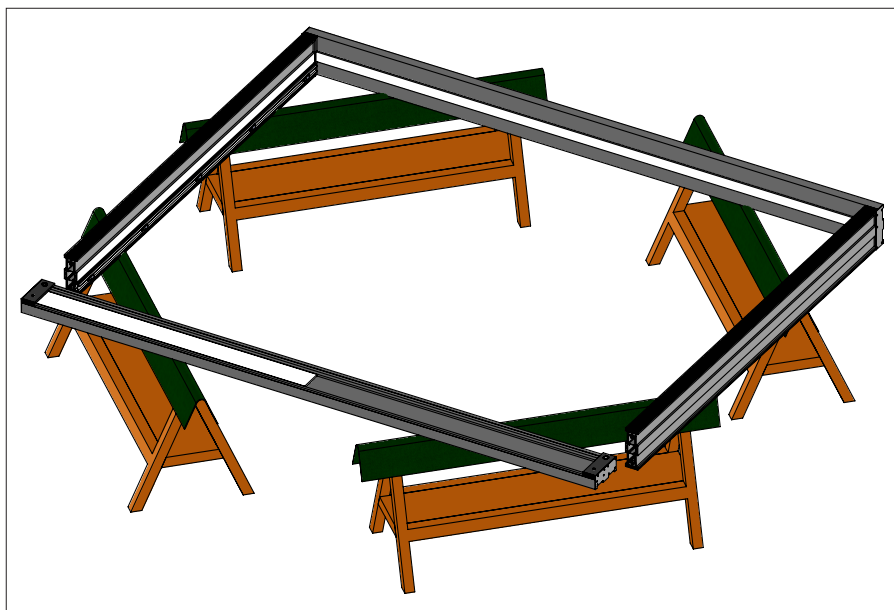


**A.** All profiles have yellow stickers on the interior side



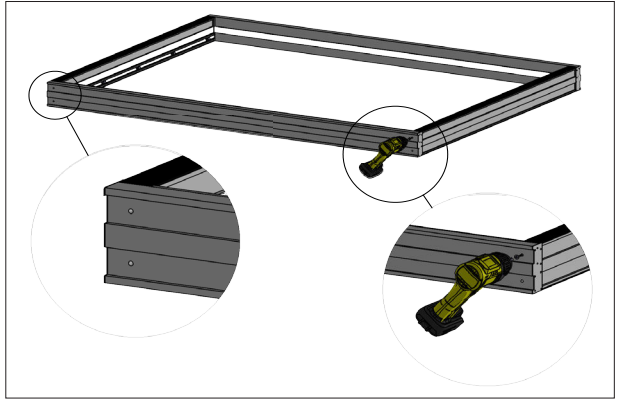
**B.** Sill doesn't have a sticker. It's tallest side is the interior side

**2. Lay profiles flat on a protective surface, the interior side facing down**



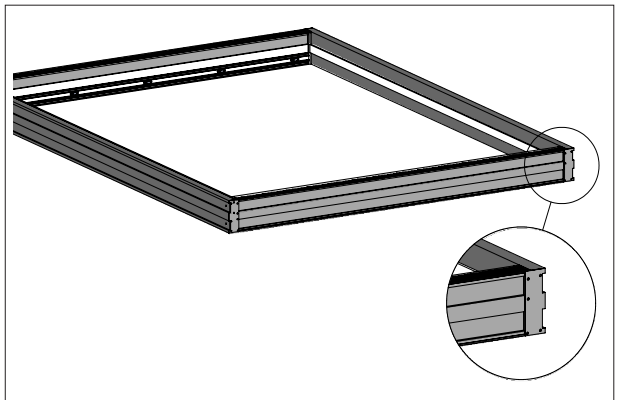
### 3. Push the sill into the side profiles

Install 4.5" screws provided, two per connection on the bottom (sill) left & right corners through the pre-drilled holes.



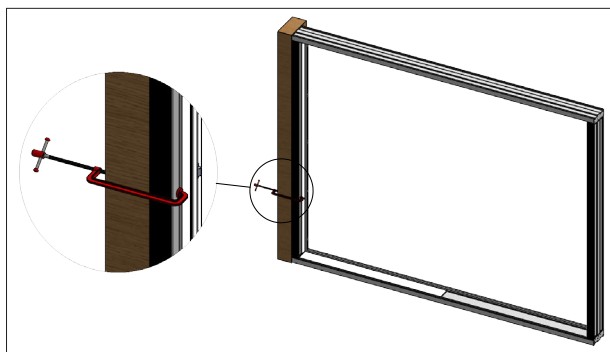
### 4. Push the top profile into the side profiles as shown below

Install 4.5" screws provided, two per connection on the top left & right corners through the pre-drilled holes.



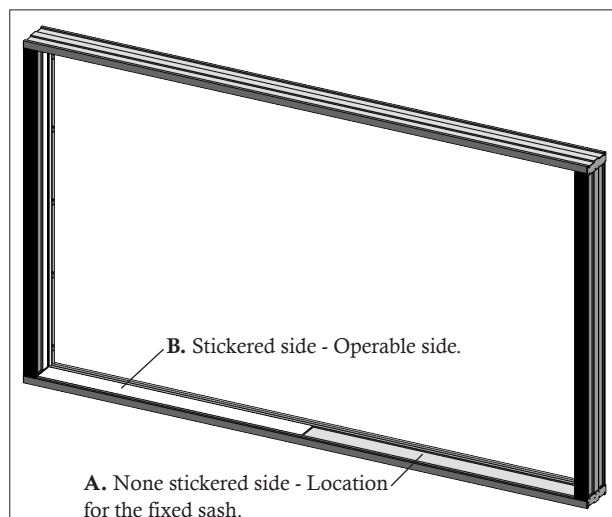
## 5. Lift the frame into a horizontal position

We recommend clamping the door to a rigid body for easier installation.



## 6. Install the fixed sash

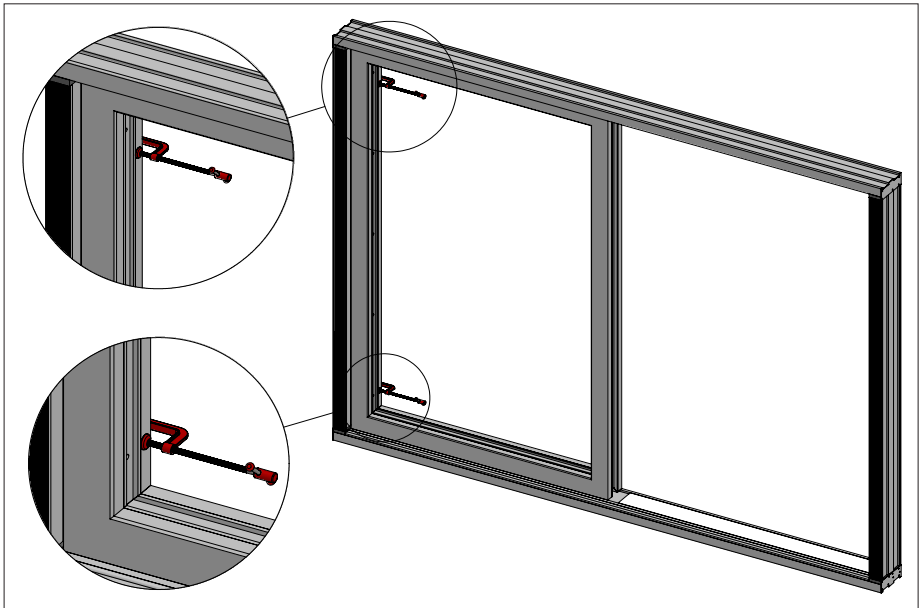
Identify where the fixed sash will go.



## 7. Place the fixed sash into the opening

Fixed sash is the sash without handle.

We recommend clamping the sash for easy installation.



## 8. Screw in 4.5" screws provided into the pre-drilled locating holes to finish installing the fixed sash

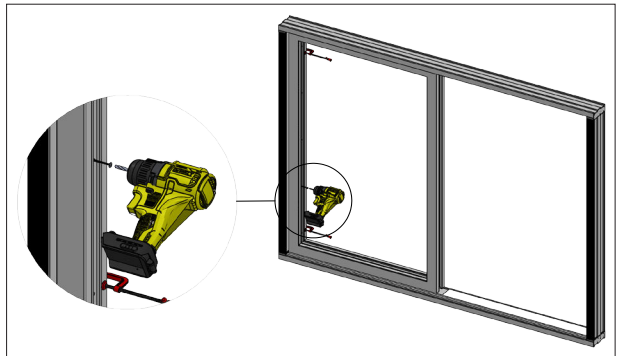
All holes along the bottom, side, and top are pre-drilled.

### IMPORTANT:

Two to four screws will go on the bottom depending on the sash size.

**Tip:** check for pre-drilled holes under glazing shims.

Depending on the sash size, around three screws will go on the side and three on the top.



## 9. Assembly complete

Please see our lift and slide installation instructions for installation detail.

For more information on these quality products  
please contact:

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